

3/27/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

B



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4030-041**Job Sheet 175085****Part No:** D4030-041**Job Qty:** 1 ea**Part Name:** Long Basket Assembly (350)**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 3/27/18**Job Tracking No:****Due Date:** 5/4/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/3/18	5/3/18	0.00	0.00	Start Up Stores/Pkg-1		HA 18-6-5
100	Packaging	1 pcs	5/3/18	5/3/18	0.00	0.00	Packaging1-4		HA 18-6-5
110	HandFinish	1 pcs	5/4/18	5/4/18	0.00	1.03	HandFinish4		HA 18-6-5
120	QC	1 pcs	5/4/18	5/4/18	0.00	0.00	QC5		8
130	Packaging	1 pcs	5/4/18	5/4/18	0.00	0.00	Packaging3-2		9-30 11.10
140	QC21-SA	1 Ea	5/4/18	5/4/18	0.00	0.00	QC21		21

JUN 08 2018

**Container No:** S078209**Part:** D4030-041**Job No:** 175085**Serial No/Batch:** S078209**Revision:****Inspector:****Exp Date:** 06/05/2018**Instructions:**

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/05/18

19030
old

003663

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019387
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5045859
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5049457
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5057491
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5019372
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5048378
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5059972
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5054449
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5060456
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5057741
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5050907
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5043461
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051311
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5064300
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5059063
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5057833
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5058942
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5062377
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5041167
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5053951
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5044188
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5025742
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5057525
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5050055
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5054114
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	5067979
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	5060633

50674

003665

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	135	0
	AN3-16A	2	128	0
	AN310-4	3	103	0
	AN310C4	2	51	0
	AN4-12	3	87	0
	AN5-17A	4	142	0
	D2530	1	26	0
	D2535	2	93	0
	D2537	2	100	0
	D3917-3	6	45	0
	D3953-17	2	61	0
	D3953-19	1	55	0
	D3953-21	1	47	0
	D3953-3	2	31	0
	D3953-7	2	46	0
	D3953-9	2	49	0
	D3969-3	1	16	0
	MS21042L3	6	3,099	0
	MS21042L5	4	674	0
	MS24665-151	3	477	0
	MS24665-300	2	140	0
	NAS1149C0432R	2	2,909	0
	NAS1149F0332P	8	1,987	0
	NAS1149F0432P	6	2,558	0
	NAS1149F0563P	4	313	0
110-HandFinish	D3913-041	1	7	0
	D3914-041	1	8	0

Part Specifications

Specifications could not be found.